



MASTEEL HYDRAULIC IRON WORKER



STANDARD CONTROL FEATURES

HIGHLIGHT FEATURE:

- North-American made pump and motors
- North-American built hydraulics
- North-American built electrics
- Double cylinder operation
- 2 foot pedals for punching side and shearing section
- Adjustable stroke

SPECIFICATIONS

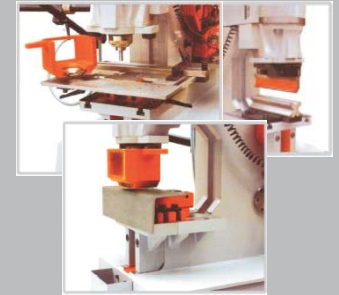
SPECIFICATIONS	MIWH-88
Punch Tonnage (Ton)	88
Max Punch Capacity (Diameter x thickness)	1-1/4" x 3/4"
Throat Depth	16"
Flat Bar Shearing (Thickness x Width)	3/4" x 13-1/4" or 1/2" x 19"
Angle Bar Shear	6" x 6" x 1/2" @ 90°
Round Bar Shear	2"
Square Bar Shear	2"
Notching	2-1/4" x 3-7/8" x 1/2"
Main Motor	10HP
Weight Lbs.	5,820
Dimensions L x W x H	74" X 32" X 76"

Note: Capacities based on material with tensile strength of 60,000 PSI. Specifications subject to change without notice

OPERATING STATIONS

PUNCH STATION:

- Universal die block for punching of large flats, angle & channel / beam flanges
- Quick change punch holder, ring and adapters
- Swing away punch stripper with view window
- Punch table with scale and two adjustable gauging stops
- Bending attachment with punch and multi-die as Optional equipment



SHEARING STATION:

- Shearing stations back gauge w/touch & cut feature
- Adjustable hold down for all shearing section stations
- 90° and 45° angle bar shearing station
- Various size square and round bar shear
- 15" square arm with scale for flat bar shearing station



NOTCHING STATION:

- Notching table with scale and 3 adjustable gauging stops
- Special design clearance for cutting angle and flat bar
- Electrical locked safety guard

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